

Ultrasonic thickness gauges SAUTER TN-EE





Hand-held measuring device for ultrasonic material thickness testing in Echo-Echo principle

# **Features**

- · External sensor
- · Data interface USB, standard
- Scan mode (10 measurements per sec.) or single point measuring mode possible
- · Internal memory for up to 20 files (with up to 100 values per file)
- · Selectable measuring units: mm, inch
- Two measuring modes to determine material thickness:
  - Pulse-echo mode
  - Echo-echo mode
- · Echo-echo measuring: Determining the actual thickness of materials irrespective of any coating which might be present. In this way, the wall thickness of pipes, for example, can be determined in a non-destructive manner, without having to remove the coating and the measurement can be shown on the display, with the adjustment for the coating thickness already taken into account
- · Echo-echo measurements are only possible with the measuring head included as part of the delivery (ATU-US12, see accessory)
- Delivered in a robust carrying case

# Technical data

- Precision: 0,5 % of [Max]  $\pm$  0,04 mm
- Dimensions W×D×H 74×32×150 mm
- · Battery operation, batteries standard 2× 1.5 V AA, AUTO-OFF function to preserve batteries
- Net weight approx. 245 g
- · Maximum thickness of coating (paints, lacquers or similar coatings which shall be eliminated): 3 mm

# Accessories

- · Plug-In for data transfer of measuring data from the measuring instrument and transfer to a PC, e.g. in Microsoft Excel®, SAUTER AFI-1.0
- External sensor, 5 MHz, Ø 12 mm, for echo-echo measuring, **SAUTER ATU-US12**
- · Ultrasound contact gel, standard, can be reordered, approx. 60 ml, **SAUTER ATB-US03**
- · RS-232/USB adapter, SAUTER AFH 12

Note: All following Pulse-Echo sensors can only be used in Pulse-Echo mode, not in Echo-Echo mode

- External sensor (Pulse-Echo), 2,5 MHz, Ø 14 mm, for thick samples, in particular cast iron with rough upper surfaces: Measuring range 3-300 mm (steel), SAUTER ATU-US01
- External sensor (Pulse-Echo), 7 MHz, Ø 6 mm, for thin test materials: Measuring range 0,75-80 mm (steel), **SAUTER ATU-US02**
- External sensor (Pulse-Echo), 5 MHz, Ø 10 mm, SAUTER ATU-US09
- External sensor (Pulse-Echo), 5 MHz, Ø 10 mm, transducer at an angle of 90°, SAUTER ATU-US10

STANDARD





















Model	Measuring range Echo-echo	Measuring range Puls-Echo	Readout	Sensor	Sound velocity	Option Factory calibration certificates	
			[d]				
SAUTER	mm	mm	mm		m/sec	KERN	
TN 30-0.01EE	3-30	0,65-600	0,01	5 MHz   Ø 12 mm	1000-9999	961-113	
TN 60-0.01EE	3-60	0,65-600	0,01	5 MHz   Ø 12 mm	1000-9999	961-113	



# **Pictograms**



### Adjusting program (CAL):

For quick setting of the instrument's accuracy. External adjusting weight required.



# Control outputs (optocoupler, digital I/O):

to connect relays, signal lamps, valves, etc.

to connect a suitable peripheral device for

analogue processing of the measurements

using the saved values, the device calculates

to transfer the measurement data from the

a printer can be connected to the device to print out the measurement data.

of measurement data with date, time and

serial number. Only with SAUTER printers

Weighing units can be switched to e.g.

non-metric at the touch of a key. Please

refer to website for more details.

Measuring with tolerance range

Upper and lower limiting can be programmed

individually. The process is supported by an audible or visual signal, see the relevant model

(limit-setting function):

GLP/ISO record keeping:

Measuring units:

statistical data, such as average value, standard

Analogue interface:

deviation etc.

PC Software:

device to a PC.

Printer:



## **Battery operation:**

Ready for battery operation. The battery type is specified for each device.





# Rechargeable battery pack:

rechargeable set.



## Mains adapter:

230V/50Hz in standard version for EU. On request GB, AUS or USA version available.



#### Power supply:

Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or USA on request.



# Motorised drive:

The mechanical movement is carried out by a electric motor.



# Motorised drive:

The mechanical movement is carried out by a synchronous motor (stepper).





# Fast-Move:

the total length of travel can be covered by a single lever movement.



# DAkkS calibration possible:

The time required for DAkkS calibration is shown in days in the pictogram.



# Factory calibration:

The time required for factory calibration is specified in the pictogram.



# Package shipment:

The time required for internal shipping preparations is shown in days in the pictogram.



# Pallet shipment:

The time required for internal shipping preparations is shown in days in the pictogram.



### Calibration block:

standard for adjusting or correcting the measuring device.



# Peak hold function:

capturing a peak value within a measuring process.



## Scan mode:

continuous capture and display of measurements



# Push and Pull:

the measuring device can capture tension and compression forces.



### Length measurement:

captures the geometric dimensions of a test object or the movement during a test process.



#### Focus function:

increases the measuring accuracy of a device within a defined measuring range.



# Internal memory:

to save measurements in the device memory.



### Data interface RS-232:

bidirectional, for connection of printer and PC.



# Data interface USB:

To connect the measuring instrument to a printer, PC or other peripheral devices.



# Data interface Infrared:

To transfer data from the measuring instrument to a printer, PC or other peripheral devices.



TOL

PROTOCOL

# ZERO:

Resets the display to "0".

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